



<b>AD ▽ IK</b>		TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	<b>KAIZEN IDEA SHEET</b>
		TPM CIRCLE NAME :		LOSS NO./STEP									
<b>Plant : P14</b>		DEPT :	IT	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	
CELL :	Stores	CELL NAME :	BARCODE	M/C STAGE:	BARCODE PRINTER					OPERATION:	To Reduce GRN & ISSUANCE Lead time		
KAIZEN THEME :		KAIZEN IDEA :							BENCHMARK:				
To Reduce Lead Time for GRN & Issuance (Redundancy Purpose)		By Configuring Addl. Barcode printer can reduce the lead time GRN & issuance							TARGET:				
									KAIZEN START:			02.08..2018	
									TARGET DATE:			10.08.2018	
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							KAIZEN FINISH:			09.08.2018	
Not able to take Barcode print simultaneously , both users for GRN & Issuance due to that Lead time is high		Configure Addl. Barcode Printer for Issuance & Redundancy purpose							TEAM MEMBERS:			P.Kumaravadivel Vinoth Kumar.G	
WHY-WHY ANALYSIS:		BEFORE			AFTER				BENEFITS:-				
Why1:- :- Lead Time is more for GRN & Issuance		1. Possibility of Lead time more for GRN & Issuance			1. Lead time is decreased				Avoided the Productivity Loss				
Why2:- Both Users can't make GRN or Issuance Barcode Prints Simultaneously		2. IGRN & ISSUANCE Label Printing simultaneous Printing not possible due to possibility of Mix-ups			2. Can able to take GRN & Issuance labels simultaneously				KAIZEN SUSTAINANCE				
Why3:- Possibility of mix-ups due to single BARCODE Printer		3. Loss of Productivity			3. GRN & ISSUANCE can be done in online				WHAT TO DO: One time activity				
					4. Productivity loss Avoided				HOW TO DO: By login two diffetent Users				
									FREQUENCY: whenever require				
ROOT CAUSE :-		RESULTS:				SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT							
Resource availability		 Possibility of Loss of Productivity		 Productivity loss avoided		SR. No	CELL/ PRODUCT	TDC	RESP.	STATUS			
REGISTRATION NO.:													
DATE:													
REGISTERED BY:						<b>HD SCOPE INFORMATION IN OTHER PLANT</b>							
MANGERS SIGN:						SR. No	Plant	WHEN	WHOM	STATUS			